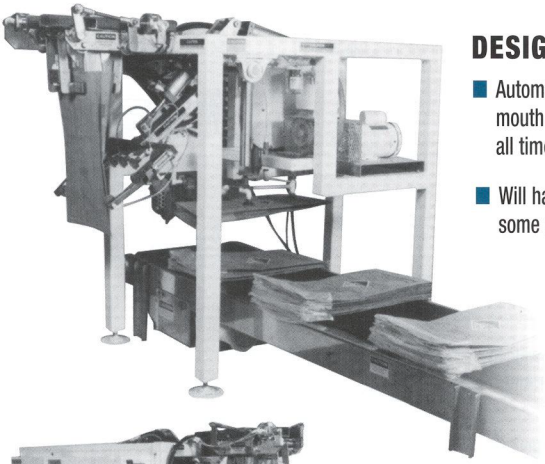
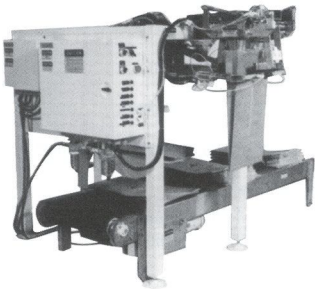
CHANTLAND
PVS
Material Handling Solutions

FEED-O-MATIC

MODEL 4220





DESIGN FEATURES:

- Automatically places bags onto an open mouth spout. The bag is under control at all times
- Will handle most kraft paper bags and some poly bags
- Adjustable to most bag sizes
- Adaptable to many different bag filling machines
- 10 ft long empty bag indexing conveyor is standard
- Speeds up to 18 bags per minute
- Testing may be required to determine obtainable speeds on your bags

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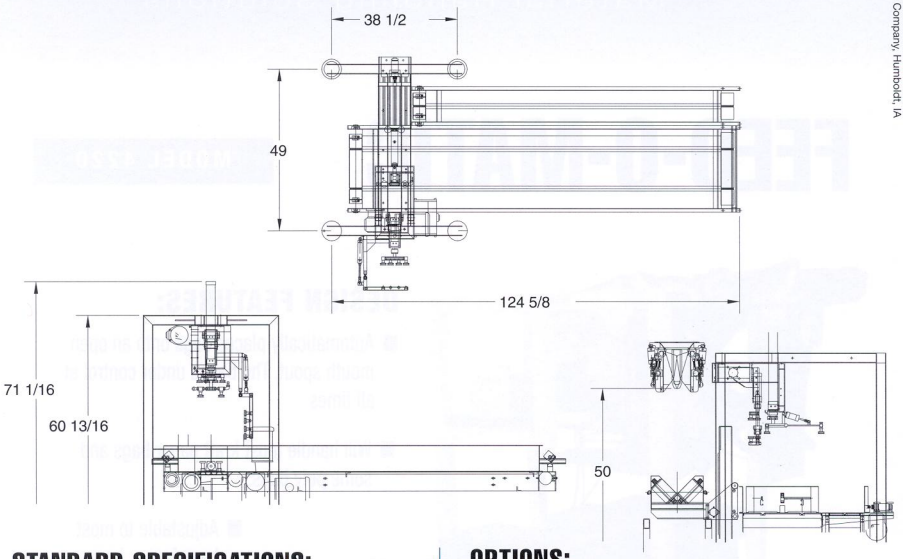

STANDARD SPECIFICATIONS:

- CONSTRUCTION: heavy-duty formed and welded mild steel with one coat industrial primer and one coat enamel
- Air-operated bag clamps on collapsible spout
- Auto start with no-bag no-dump interlock
- Left-hand or right-hand infeed available
- Cycling time for placing bags is 3 seconds
- Empty bag capacity is approximately 5 stacks of 50 bags each, depending on bag sizes
- NEMA 12 electrical (dust tight)

OPTIONS:

- Stainless steel paint
- Highly corrosive atmosphere package with anodized cylinders, phenolic bushings, stainless steel fasteners, PVC plastic fittings
- NEMA 4 electrical (water tight)
- NEMA 9 electrical (explosion proof)
- INDEXING CONVEYOR is available in any length
- UTILITY REQUIREMENTS:
  Pneumatic: 1 cfm per cycle @ 80 psig
  Electrical: 230 v, 3 ph, 60 hz
- SHIPPING WEIGHT:
  450 lbs
  625 lbs
- CRATE DIMENSIONS:
  10' w x 4' l x 3' h
  6' w x 4' l x 6' h

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